



財團法人金屬工業研究發展中心  
機械測試實驗室

40768 台中市工業區 37 路 25 號 TEL : (04)23502169

Metal Industries Research & Development Centre  
Mechanical Testing Laboratory

No.25, 37th Road, Industrial Park, Taichung City 40768, Taiwan (R.O.C.)

Date : 2021/05/25

Accreditation No. : 110TD0525-122-C01



Testing Laboratory  
0099

**Certificate of Conformance for Freight Container Mechanical Seal Testing**  
**Seal Classification: High security seal**

Customer :

LEGHORNGROUP S.R.L.

34/36, VIA DEGLI ARROTINI 57121 LIVORNO, ITALY

Name of Article : CABLE SEAL 4MM

Type : CABLE SEAL

Serial No. : 0001526~0001550

Specification No. : ISO 17712:2013(E)

Test Dates : 2021/05/18~2021/05/25

MIRDC , certifies that 25 samples, 5 for each test, of the seal referenced above were subjected to the following tests.

Test Item	Section Number	Classification
Tensile Test	5.2	High security seal
Shear Test	5.3	High security seal
Bending Test	5.4	High security seal
Impact Test room temp	5.5	High security seal
Impact Test reduced temp	5.5	High security seal

**Results :** The above listed tests were completed with no discrepancies noted. Refer to test report number K0518122-T01 for complete details.

The test results contained herein pertain only to the specimens listed in this report. This report shall not be reproduced, except in full, without the written approval of MIRDC

Approved Signatory : CHIANG, Ching-Liu	
Engineer : SU, Yuan-Da	





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Testing Laboratory

0099

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Customer :

LEGHORNGROUP S.R.L.

34/36, VIA DEGLI ARROTINI 57121 LIVORNO, ITALY

SUBJECT : Freight containers Mechanical seals classification Testing

Name of Article : CABLE SEAL 4MM

Type : CABLE SEAL

Received Date : 2021/05/18

Test Dates : 2021/05/18~2021/05/25

Date Issued : 2021/05/25

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CHIANG, Ching-Liu

報告簽署人 (Report Authorized Person)

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SU, Yuan-Da

檢驗員 (Inspector)

Note :

- (1) The operation and testing of MIRDC laboratory are in conformity to the requirements of ISO/IEC 17025 : 2017 (Taiwan Accreditation Foundation , Accreditation No. : 0099)
- (2) This report is responsible for designated samples only.
- (3) Reproduction of all or parts this report without a written approval is strictly prohibited.
- (4) Decision rules of conformance statement of this test report, do not consider uncertainty of measurement.



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1. ABSTRACT

Customer :

LEGHORNGROUP S.R.L.

34/36, VIA DEGLI ARROTINI 57121 LIVORNO, ITALY

Name of Article : CABLE SEAL 4MM

Type : CABLE SEAL

Serial No. : 0001526~0001550

Quantity Tested : 25

Specification No. : ISO 17712:2013(E)

Test Item	Section Number	Results
Tensile Test	5.2	See Page 3
Shear Test	5.3	See Page 5
Bending Test	5.4	See Page 6
Impact Test room temp	5.5	See Page 7
Impact Test reduced temp	5.5	See Page 7



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2. Tensile Test :

Testing Instrument : Universal Testing Machine (No.TG0103)

Ambient Temp. : 21°C ; 62% R.H.

Specification No. : ISO 17712:2013(E)

Result :

**Tensile Test Section 5.2**

The seal was gripped in a tensile machine and a pull force applied.

Specimen No.	Requirement Load to failure	Result kN	Seal classification
0001526	10.0 kN : High security seal	11.1	High security seal
0001527	2.27 kN : Security seal	10.3	High security seal
0001528	< 2.27 kN : Indicative seal	11.1	High security seal
0001529		11.0	High security seal
0001530		12.8	High security seal



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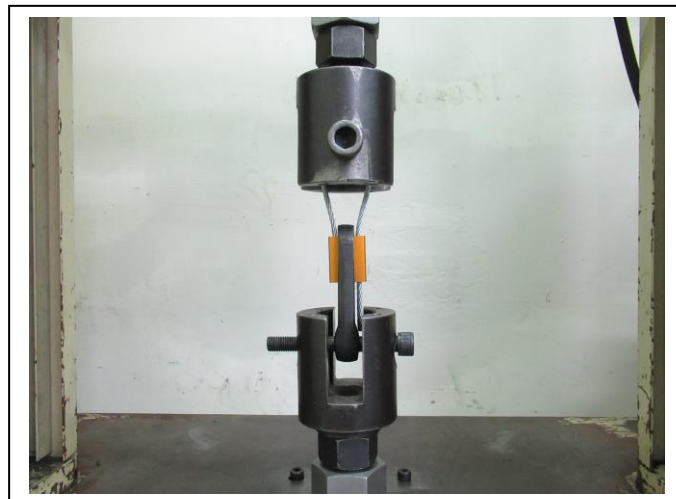
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Universal Testing Machine



Tensile Set up





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3. Shear Test

Testing Instrument : Universal Testing Machine (No.TG0103)

Ambient Temp. : 21°C ; 62% R.H.

Specification No. : ISO 17712:2013(E)

Result :

**Shear Test Section 5.3**

The seal was fixed in a universal testing machine to withstand cutting with shearing blades and a compressive load applied slowly until the seal is severed.

Specimen No.	Requirement Load to failure	Result kN	Seal classification
0001531	3.336 kN : High security seal	7.28	High security seal
0001532	2.224 kN : Security seal	7.65	High security seal
0001533	<2.224 kN : Indicative seal	7.15	High security seal
0001534		7.44	High security seal
0001535		7.49	High security seal

Shear Set up



**SAFETY PRECAUTIONS** - Do not exceed a shear force greater than 8900N(2001lbf) .If the specimen has not failed at that force, halt the test and unload the test equipment. Record a shear force of 8896N (2000 lbf).Sudden and violent rupture of the test specimen can endanger personnel, equipment and property.



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#### 4. Bending Test

Testing Instrument : Bending Tester

Ambient Temp. : 21°C ; 62% R.H.

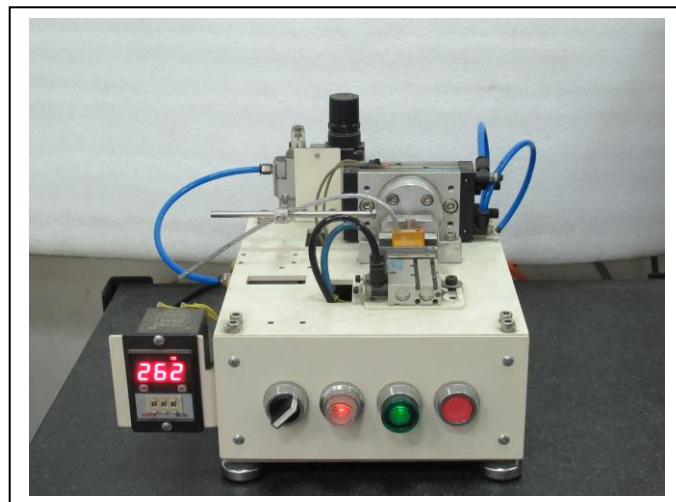
Specification No. : ISO 17712:2013(E)

Result :

#### Bending Test Section 5.4

Fix the locking end and flex the material adjacent to this fixed end repeatedly through an arc of 180° until failure

Specimen No.	Requirement Cycles to failure	Result Cycles	Seal classification
0001536	501 : High security seal	> 501	High security seal
0001537	251 : Security seal	> 501	High security seal
0001538	<251 : Indicative seal	> 501	High security seal
0001539		> 501	High security seal
0001540		> 501	High security seal



Bend Set up



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5. Impact Test

Testing Instrument :

5.1. Impact Tester

5.2. Programmable Low Temp. Tester (No.SG5501)

Specification No. : ISO 17712:2013(E)

**Impact Test Section 5.5**

The impact test is performed at 18 degrees C and minus 27 degrees C of temperature.  
The impact load is applied at the locking mechanism of the seal in the direction opposite the direction used in locking the seal.

**Result :**

**Impact Test at 18 °C**

Specimen No.	Requirement	Result Joule			Seal classification
		13.56	27.12	40.68	
0001541	40.68J : High security seal	Pass	Pass	Pass	High security seal
0001542	27.12J : Security seal	Pass	Pass	Pass	High security seal
0001543	<27.12J : Indicative seal	Pass	Pass	Pass	High security seal
0001544	<b>5 impacts at each load</b>	Pass	Pass	Pass	High security seal
0001545		Pass	Pass	Pass	High security seal

**Impact Test at -27 °C**

Specimen No.	Requirement	Result Joule			Seal classification
		13.56	27.12	40.68	
0001546	40.68J : High security seal	Pass	Pass	Pass	High security seal
0001547	27.12J : Security seal	Pass	Pass	Pass	High security seal
0001548	<27.12J : Indicative seal	Pass	Pass	Pass	High security seal
0001549	<b>5 impacts at each load</b>	Pass	Pass	Pass	High security seal
0001550		Pass	Pass	Pass	High security seal





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Impact Set up



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Name of Article : CABLE SEAL 4MM

Type : CABLE SEAL

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